

# ALCOPANEL CO., LTD

## TEST REPORT

**SCOPE OF WORK**

ALCOEMBO

**REPORT NUMBER**

230626012SHF-001

**TEST DATE(S)**

2023-06-26- 2023-07-10

**ISSUE DATE**

2023-07-17

**PAGES**

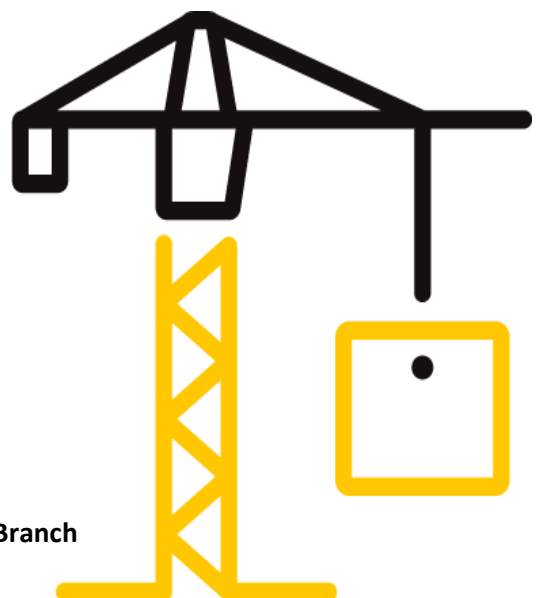
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**DOCUMENT CONTROL NUMBER**

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Intertek Testing Services Shenzhen Ltd. Shanghai Fengxian Branch



## Test Report

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## Test Report

Issue Date: 2023-07-17 Intertek Report No. 230626012SHF-001  
Applicant: ALCOPANEL CO., LTD  
Address: 7F, GANGNAM MAIN TOWER, 275, GANGNAM-DAERO, SEOCHO-GU, SEOUL, KOREA  
Attn: Yangkwan Kim  
Manufacturer: ALCOPANEL CO., LTD  
Address: 7F, GANGNAM MAIN TOWER, 275, GANGNAM-DAERO, SEOCHO-GU. SEOUL, KOREA  
Test Type: Performance test, samples provided by the applicant.

### Product Information

|                           |                |  |            |
|---------------------------|----------------|--|------------|
| <b>Product Name</b>       | ALCOEMBO       | <b>Brand</b>                             | ALCOEMBO   |
| <b>Sample Description</b> | Good Condition | <b>Sample Amount</b>                     | 1 box      |
|                           |                | <b>Received Date</b>                     | 2023-06-26 |
| <b>Sample ID</b>          | <b>Model</b>   | <b>Specification</b>                     |            |
| S230626012SHF.001~003     | ALCOEMBO       | AL 0.6mm + AL EMBO Core 2.9mm + AL 0.5mm |            |

### Test Methods And Standards

|                               |  |
|-------------------------------|--|
| <b>Test Standard</b>          | EN 13823:2020 and ISO 1716:2020  |
| <b>Specification Standard</b> | EN 13501-1:2018  |
| <b>Test Conclusion</b>        | The samples were tested according to the above standards, and the results are shown in the following page. |

#### Note:

1. This report does not involve sampling. The report only reflects conformity of the tested items of the samples provided by the testing applicant. Representativeness and authenticity of the submitted samples are responsibilities of the testing applicant.

### Report Authorized

*Sally Xie*

Name: Sally Xie

Title: Reviewer



*Stone Shi*

Name: Stone Shi

Title: Project Engineer

# Test Report

Issue Date: 2023-07-17

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## Test Items, Method and Results:

EN 13501-1:2018 Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests

### 1.1 HEAT OF COMBUSTION TEST

The test was conducted in accordance with EN ISO 1716. This test evaluates the gross heat of combustion ( $Q_{PCS}$ ) of products at constant volume in a bomb calorimeter.

### 1.2 SINGLE BURNING ITEM TEST

The test was conducted in accordance with EN 13823. This test evaluates the potential contribution of a product to the development of a fire, under a fire situation simulating a single burning item in a room corner near to the product.

### 1.3 CLASSIFICATION CRITERIA

The classification was determined in accordance with EN 13501-1:2018. The class A2 with its corresponding fire performance is given in the table below.

Table - Class of reaction to fire performance for construction products excluding floorings and linear pipe thermal insulation products.

| Class | Test Method(s)     | Classification criteria  | Additional classifications   |
|-------|--------------------|--|--|
| A2    | EN ISO 1716<br>and | $PCS \leq 3.0 \text{ MJ/kg}^a$ and<br>$PCS \leq 4.0 \text{ MJ/m}^2^b$ and<br>$PCS \leq 4.0 \text{ MJ/m}^2^c$ and<br>$PCS \leq 3.0 \text{ MJ/kg}^d$ | --   |
|       | EN 13823           | $FIGRA_{0,2MJ} \leq 120 \text{ W/s}$ and<br>LFS < edge of specimen and<br>$THR_{600s} \leq 7.5 \text{ MJ}$   | Smoke production <sup>e</sup> and<br>Flaming droplets/particles <sup>f</sup> |

**Note:**

- a. For homogeneous products and substantial components of non-homogeneous products.
- b. For any external non-substantial component of non-homogeneous products.
- c. For any internal non-substantial component of non-homogeneous products.
- d. For the product as a whole.
- e.  $s1 = SMOGRA \leq 30\text{m}^2/\text{s}^2$  and  $TSP_{600s} \leq 50\text{m}^2$ ;  $s2 = SMOGRA \leq 180\text{m}^2/\text{s}^2$  and  $TSP_{600s} \leq 200\text{m}^2$ ;  $s3 = \text{not } s1 \text{ or } s2$ .
- f.  $d0 = \text{no flaming droplets/particles in EN 13823 within 600s}$ ;  
 $d1 = \text{no flaming droplets/particles persisting longer than 10s in EN 13823 within 600s}$ ;  
 $d2 = \text{not } d0 \text{ or } d1$ .



# Test Report

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**Test Items, Method and Results:**

**2 RESULTS AND OBSERATIONS**

| Method           | Parameter   |                                   | Result  |
|------------------|---|-----------------------------------|---|
| EN ISO 1716:2010 | PCS   | facing coating, MJ/m <sup>2</sup> | 1.1327  |
|                  |   | aluminium substrate, MJ/kg        | 0   |
|                  |   | adhesive film, MJ/m <sup>2</sup>  | 3.1465  |
|                  |   | core material, MJ/kg              | 0   |
|                  |   | adhesive film, MJ/m <sup>2</sup>  | 3.1465  |
|                  |   | aluminium substrate, MJ/kg        | 0   |
|                  |   | the whole product, MJ/kg          | 1.8564  |
| EN 13823:2020    | FIGRA <sub>0.2MJ</sub> , W/s                        |                                   | 19.3  |
|                  | THR <sub>600s</sub> , MJ                            |                                   | 0.689   |
|                  | LFS, m  |                                   | <Edge of specimen                               |
|                  | SMOGR <sub>A</sub> , m <sup>2</sup> /s <sup>2</sup> |                                   | 0   |
|                  | TSP <sub>600s</sub> , m <sup>2</sup>                |                                   | 17.3  |
|                  | Flaming droplets/particles                          |                                   | No flaming droplets/particles occur within 600s |

**Note**

1. Per EN 13823, the samples were free standing at a distance of 80mm from the backing board. Backing board was a 15mm thick calcium silicate board. The density of the calcium silicate board was 850kg/m<sup>3</sup>.

The information of each component of the product was declared by applicant, see below table.

| Layer No.<br>(from face to back) | Material of each Layer            | Mass per unit area<br>(kg/m <sup>2</sup> ) | Thickness<br>(mm) |
|----------------------------------|-----------------------------------|--|-------------------|
| 1                                | facing coating, MJ/m <sup>2</sup> | 0.08                                       | 0.025             |
| 2                                | aluminium substrate, MJ/kg        | 1.62                                       | 0.6               |
| 3                                | adhesive film, MJ/m <sup>2</sup>  | 0.07                                       | 0.07              |
| 4                                | core material, MJ/kg              | 0.81                                       | 0.3               |
| 5                                | adhesive film, MJ/m <sup>2</sup>  | 0.07                                       | 0.07              |
| 6                                | aluminium substrate, MJ/kg        | 1.35                                       | 0.5               |

**3 CLASSIFICATION**

The classification has been carried out in accordance with EN 13501-1.

| Fire behaviour |   | Smoke production |   |   | Flaming Droplets |   |
|----------------|---|------------------|---|---|------------------|---|
| A2             | - | s                | 1 | - | d                | 0 |

Reaction to fire classification: A2 - s1, d0

## Test Report

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### Test Items, Method and Results:

#### 4 Test Photos of EN 13823



Before test (Long wing)



Before test (Short wing)



After test (Long wing)



After test (Short wing)



## Test Report

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### Appendix A: Sample Received Photo



Front view (test surface)



Back view

### Revision:

| NO.              | Date       | Changes     |
|------------------|------------|-------------|
| 230626012SHF-001 | 2023-07-17 | First issue |

